

Xiamen Rizheng Industry Co.,Ltd

Fashion Razor Handle Kits Assembly Instructions

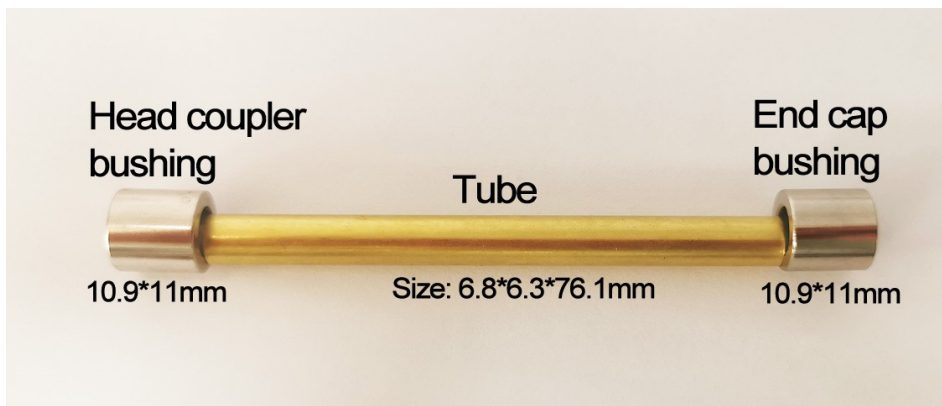
Required Accessories

- 7mm Pen Mandrel
- 7mm drill bit RZ-DB007
- 2 pc bushings set RZ-PK93#-BU
- 7mm barrel trimmer RZ-PM011
- 2-part epoxy glue or insta-cure (cyanoacrylate) glue



Preparing the Blank

- Cut a blank of 5/8" square to the length of the brass tube. Add 1/16" for squaring off.
- Drill a 7mm hole through the blank.
- Spread glue over the tube, insert into the blank with a twisting motion to spread the glue evenly inside.
- When the glue dries, use a 7mm barrel trimmer to square the ends of the blank. Take the wood flush with the brass tube.



Turning The Blank

- Mount the bushings and blanks according the diagram above.
- Thread on the knurled nut and hand tighten to hold all components in place.
- Slide the tailstock up snugly against the mandrel shaft inserting the live center point into the mandrel dimple, lock in place.
- Hand tighten the quill adjustment to firm up the mandrel. (DO NOT overtighten, it could damage the mandrel.
- Using sharp tools, turn the blank down close to the bushing diameter. Turn the barrel (straight or to a profile of your choice)
- Sand the blank down to be flush with the bushings gradually increasing the sandpaper grits.

- Finish the barrel with your choice of polish. Allow sufficient time for the polish to cure.

Assembly

Layout Finished parts according to diagram 'A'

- Press the head coupler into either end of the turned barrel.
- Press the end cap into the opposite end of the barrel.
- Screw the razor headr into the head coupler, tight.
- Affix the Mach 5 Razor Blade (RZ-PK399#-RB) by advancing the blue button forward.

Diagram A

