

Xiamen Rizheng Industry Co.,Ltd

New Detachable Key Chain Kits Assembly Instructions

REQUIRED ACCESSORIES:

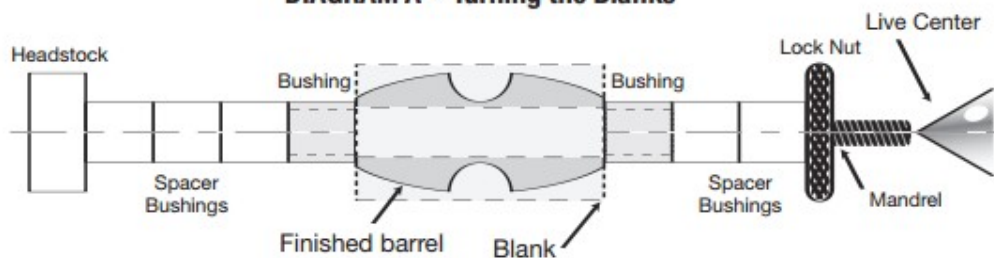
- 7mm, Pen Mandrel
- 7mm drill bit RZ-DB007
- 2-piece Bushing Set RZ-KR42#-BU
- 7mm barrel trimmer RZ-PM011
- Glue (Thick CA or Epoxy)



PREPARING THE BLANK

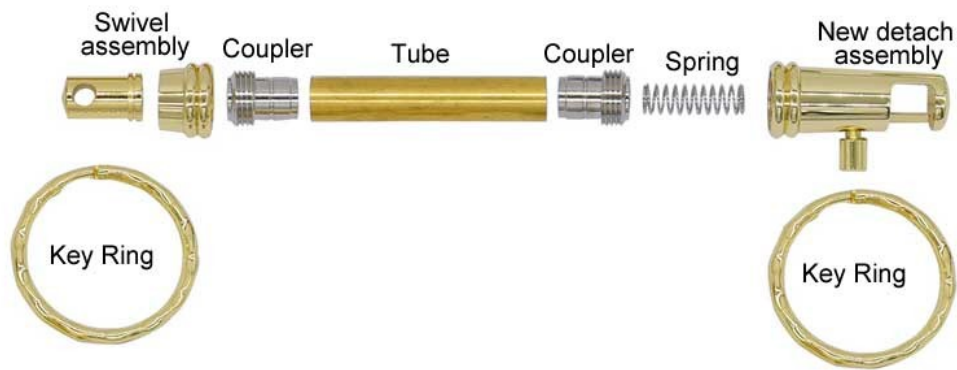
- Cut a 5/8" to 1" square blank or larger, depending on your design, to the length of the tube (add 1/16" for squaring off).
- Drill a 7mm center hole lengthwise through the blank.
- Spread glue over the tube, then insert it into the blank with a twisting motion to spread the glue evenly inside.
- Center the tube lengthwise inside the blank.
- When the glue dries, use a barrel trimmer, universal squaring jig, or a belt/disc sander to take the wood down, flush to the brass tube.

DIAGRAM A • Turning the Blanks



TURNING THE BLANK

- Mount the bushings and blanks according to diagram A.
- Thread on the knurled nut and hand tighten to hold all components in place.
- Slide the Tailstock up snugly against the Mandrel shaft, inserting the live center point into the Mandrel dimple. Lock Tailstock.
- Hand tighten the quill adjustment on the tailstock to steady the mandrel. Do not over tighten, it could damage the mandrel shaft.
- When using Mandrel Saver, there is no need for extra spacer bushings or the knurled nut. Slide tailstock directly against bushings and tighten until blank and bushings are secure.
- Using sharp tools, turn the blank down close to the bushing diameter. Turn the barrel straight or to a profile of your choice.
- Sand the blank down to be flush with the bushings, gradually increasing sandpaper grits.
- Finish the barrel using your choice of polish. Allow Sufficient time for the polish to cure—refer to polish instructions.



ASSEMBLY

- Line-up the parts according to the above picture.
- Unscrew the coupler from the bottom of both the new detach assembly and Swivel ends. Be sure not to lose the spring.
- Press the couplers into the tube, one side at a time.
- Spring can be put into the recess on either coupler before screwing the new detach assembly onto that coupler.
- Line-up the Swivel assembly parts and screw the Swivel assembly onto the other coupler.
- Attach one Key Ring into the hole in the Swivel.
- The other Key Ring can be inserted into the detach assembly by pushing down on the button and slipping it in while the detach assembly is open.
- Either key ring can be attached to loops, other key rings, or straps. Use the clip to attach and detach as needed.