

Xiamen Rizheng Industry Co.,Ltd

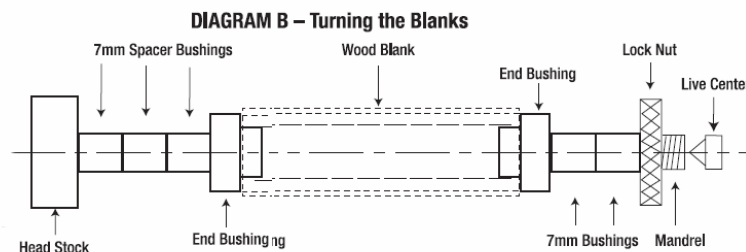
Lipgloss Pen Kits Assembly Instructions

REQUIRED ACCESSORIES

- 7mm pen mandrel
- 2-piece Bushing Set RZ-BP129#-BU
- 12.5mm drill bit RZ-DB125
- Universal pen blank squaring jig, or a 3/8" barrel trimmer with a spacer sleeve (included with bushing set)
- 2-part epoxy glue or insta-cure (cyano acrylate) glue.

PREPARING THE BLANKS

- Cut 3/4" square blanks to the length of the brass tube (add 1/16" for squaring off).
 - Drill 12.5mm holes lengthwise through each blank.
 - Spread glue over the tubes. Insert tubes into blanks with a twisting motion to spread the glue evenly inside. Center each tube lengthwise in the blanks.
 - When the glue dries, square the ends of the blanks. Use the provided sleeve, insert over a 3/8" barrel trimmer shaft.
- Trim blanks as usual.



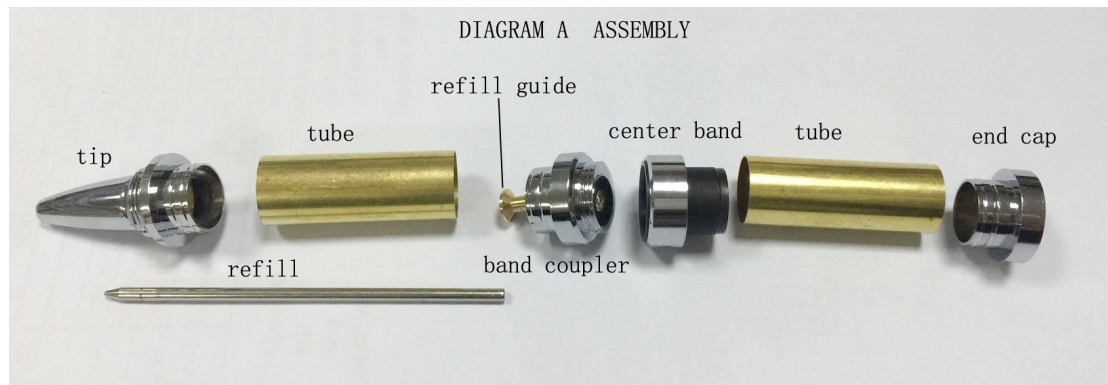
TURNING THE BLANKS

Place spacer bushings on the mandrel. Insert an end bushing, wide end in first. Follow with a wood blank. Insert another end bushing, narrow end in first. Use additional spacer bushings on the space on the shaft to the threads if needed. Thread on the lock nut, hand tight to hold the items in place. Slide the tail stock snug to the mandrel shaft. Turning the another blank like this.

NOTE: Do not over tighten, it will damage the mandrel. Lock in place.

Turn the wood down with the bushings using lathe tools and gradual higher grids of sand paper.

Finish the barrels with your choice of polishes.



ASSEMBLY

- Press the band coupler assembly, recessed end first into the end of the front tube.
- Insert the refill through the front coupler into the hole in the guide and push to the end.
- Press the tip, recessed end first, into the opposite end of the front tube.
- Press the center band, recessed end first and insert into the upper tube.
 - Press the end cap, recessed end first into the opposite end of the upper tube.
- Thread the completed upper tube assembly over the tip/front tube assembly. The pen is ready to use.