

# Xiamen Rizheng Industry Co.,Ltd

## Jingle Bell Kits Assembly Instructions

Requires accessories:

- 7mm pen turning mandrel
- 9 mm Drill Bit
- Bushings (2pcs)
- 8.25mm Barrel Trimmer
- 2 Part Epoxy Glue or Insta-Cure (Cyanoacrylate)



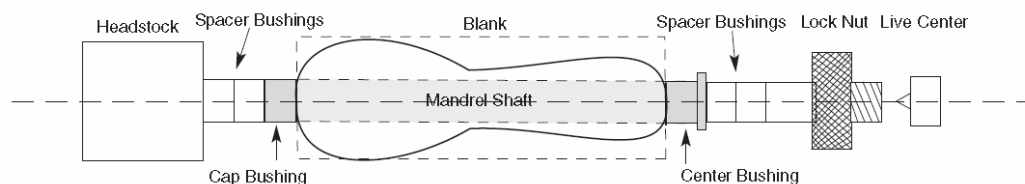
Diagram A Parts list



### Preparing to Turn the Blank

- Cut one blank to the length of the tube and add 1/16" for squaring off.
- Drill a 9mm center hole lengthwise through the blank
- Spread glue over the tube. Insert the tube into the blank with a twisting motion to spread the glue evenly inside. Center the tube lengthwise inside the blank.
- When the glue dries, square the ends of the blanks. Use a 8.25mm barrel trimmer to trim the wood down to the brass tube.

Diagram B: Turning the Blank  
BELL



### Turning the Bell:

Insert the cap bushing over the mandrel shaft. Mount the blank and follow with the center

bushing(narrow end in first).Use additional spacer bushings to close the gap to the threads. Lock the set-up in place on the mandrel.

Turn the wood down to an appropriate profile design. Sand and finish the wood.

### Assembling the Bell:

- Insert the cap nut, recessed end first into the tube. Press into the lower end of the handle.
- Insert the end cap into the opposite end of the handle.
- Insert a washer over the clinger assembly threads. Slide through the bell's hole and screw tight into the handle.

Diagram C. Assembly

